MADE IN SHEFFIELD



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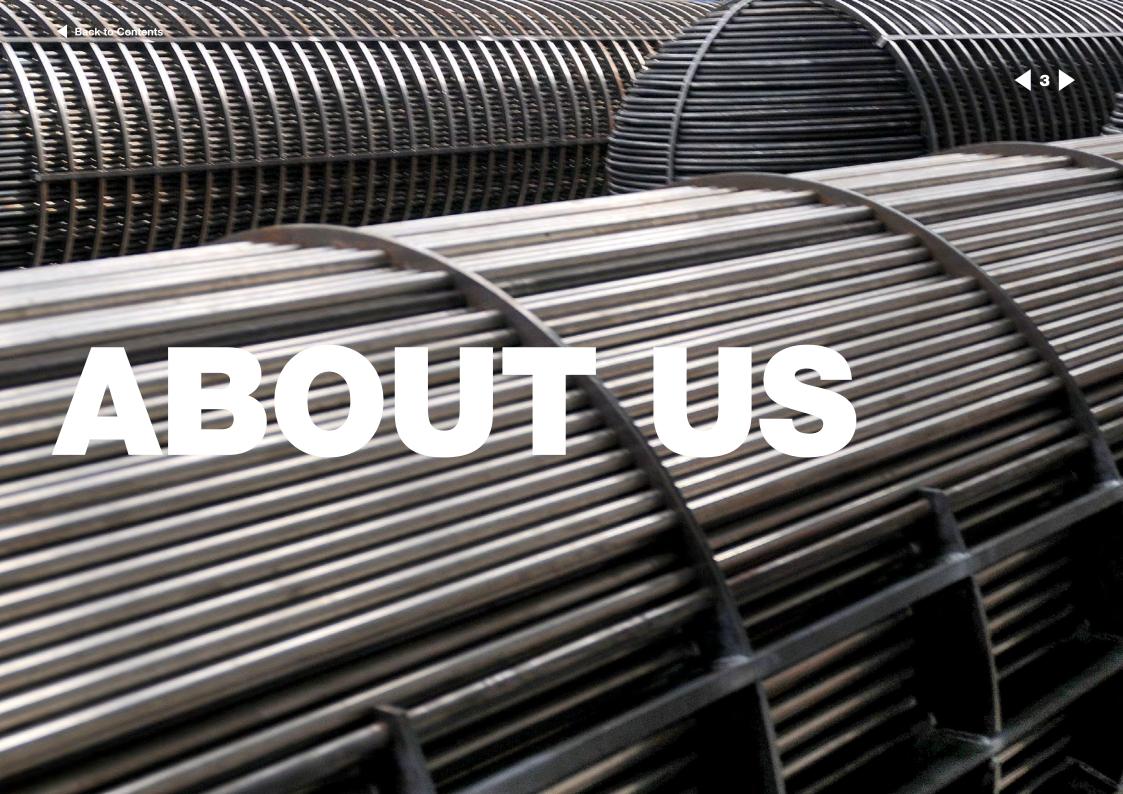
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Who we are

Based in Sheffield at the heart of the UK's manufacturing industry, Therco is a market leading manufacturer of Air Cooled and Tubular Heat Exchangers.

The company's high integrity, premium quality products sit at the heart of oil, gas and power generation installations across the globe.

Everything we do at Therco cascades down from the Board of Directors aspiration to develop the best people in a safety first, stable working environment, upholding the key principles of innovation, supreme quality and exceptional customer service.







History of Serck

In 2005 Serck Industrial became part of Therco Holdings. Amongst other more common elements associated with corporate acquisitions such as plant, equipment & design software, Therco acquired perpetual IP rights to the serial number records for every heat exchanger built by Serck Industrial over its 30 years of operation at the Birmingham site.

Furthermore, these records also included extensive data relating to all the equipment built by Serck's Heavy Engineering Division throughout the 1940's, 50's & 60's.

In support of the serial number records, the all important and extensive drawing archive also featured in the deal. These were initially transferred to Therco's Sheffield facility in a variety of forms including film cards, microfiche, card and even parchment paper in some instances. Since such time Therco has embarked on scanning all these documents such that the worldwide replacement and spares support can continue indefinitely. For more information, visit www.serck.com.











Made in Sheffield

THERCOS HOME IS SHEFFIELD, THE UK'S FOURTH LARGEST CITY.

It has a unique, diverse and open culture and is widely known as the 'Steel City'.

THE CITY HAS TWO WORLD CLASS RESEARCH UNIVERSITIES.

It also has a hospital with a global reputation for research and the largest college in Europe.

STAINLESS STEEL WAS DISCOVERED IN SHEFFIELD BY HARRY BREARLEY IN 1913.

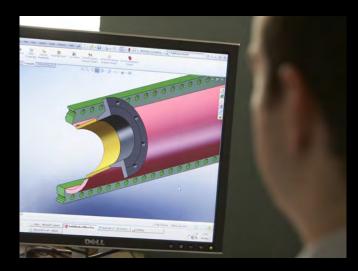
Dr. William Hatfield subsequently patented 18-8 (better known today as 304/316) stainless steel in 1924.

TODAY THE CITY REMAINS AT THE HEART OF UK MANUFACTURING.

It now hosts some of the worlds most innovative engineering companies such as Boeing, Rolls Royce and of course Therco.



Our Approach







DESIGN

Favouring HTRI, PVElite & STAAD Pro for Thermal, Mechanical & Structural Design respectfully, remains a strategic imperative for best possible customer service from Therco. Underpinning this well respected route for design is our use of 3D Solidworks CAD packages for taking designs from concept through to finished product.

CONTRACT MANAGEMENT

Intimate knowledge of our client's requirements intertwined with a finger on the pulse approach to where contracts are internally, forms the basis of our approach to Contract Management. This approach lends itself well to front end commercial support during FEED and subsequent stages, helping to generate the strongest of customer relationships.

Having taken timely delivery of our HP titanium after coolers I would certainly have no hesitation in considering future orders on Therco, nor of recommending your company to colleagues in the Oil Industry

Bill Cheyne

Mechanical Support Engineer, Talisman Energy

Our Approach







The huge success of this alloy 825 HP effluent condenser project cannot be overstated and is testimony to Therco's drive and commitment to delivering premium quality products on time.

Peter Doherty

Project Manager, Ineos TAR

MANUFACTURING

A diverse, open minded and innovative approach is essential for success in a bespoke manufacturing environment. Therco routinely employs some of the longest standing conventional manufacturing techniques for heat exchanger construction alongside cutting edge technology for producing their component parts in the fastest way possible.

INSPECTION

In process inspection takes the highest of priority at Therco and the business has demonstrable records proving that it's worth its weight in gold. Inspecting every detail enables us to provide products and services above the accepted standard. And, with our own internal fully qualified Inspectors, we can perform code based NDE with the minimum of fuss.



Air Cooled Heat Exchangers







Air Cooled Heat Exchangers Modules & Bays







Air Coolers in accordance with API661/ISO13706, up to an individual weight of:

40,000_{kg}

per bay are taken from first pass thermal ratings through to full indoor factory acceptance testing (FAT) at our Sheffield facility. Therco subscribes to a highly interactive and open approach very early on in the budget setting stages. Being an ASME approved fabrication facility our clients rightly expect the best possible control of code compliance but we also place great importance on designing in client specific requirements at the earliest possible points in time. For example, fan optimization, drive selection, frequency convertor specifications, header construction preferences and structural steel requirements all differ from site to site and client to contractor.

As the following experiences list reveals Therco has demonstrable experience in Air Cooler construction in most modern materials used throughout the oil, gas and petrochemical world, from basic carbon steels through to corrosion resistant high nickel alloys, Therco excels. Furthermore, with ever increasing expectations for equipment life expectancy coupled with exploration drives into some of the harshest environments on the planet, Therco's product integrity and reliability means more now than ever before.

Air Cooled Heat Exchanger Experience



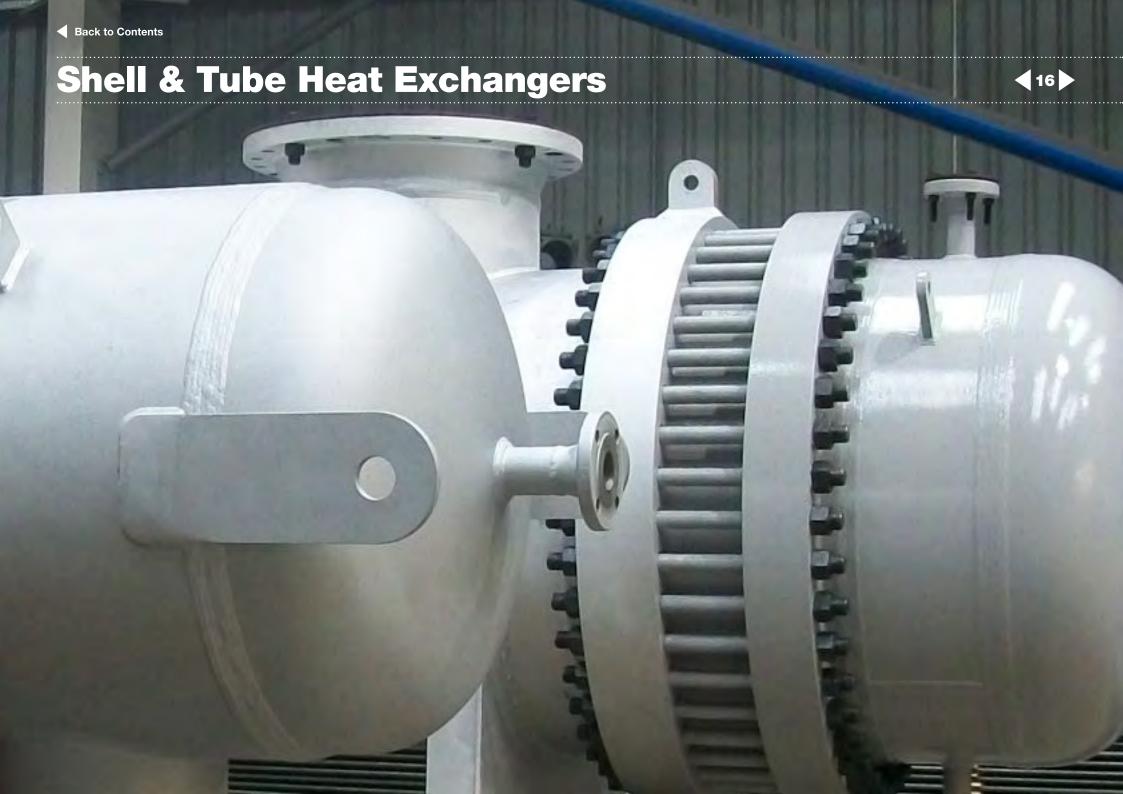
| CLIENT & LOCATION | EVENT | QUANTITY & DESCRIPTION | HEADER TYPE & MOC | TUBE TYPE & MOC | FAN DATA | OTHER FEATURES | CODE & GUIDES |
|---|--|--|---|---|---|---|---|
| CONFIDENT | IAL | 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR DEHYDRATION INLET COOLER 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR MP COMPRESSOR SUCTION COOLER 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR MP COMPRESSOR DISCHARGE COOLER | SA240 UNS31803 SPLIT PLUGGED BOX AT INLET/ OUTLET END WITH SA789 UNS31803 BENDS AT RETURN END | SA789 UNS31803 WITH EXTRUDED ALUMINIUM FIN | LOW NOISE 3048MM DIA, BELT DRIVEN WITH WEG EXNA IP66 DRIVE SUITABLE FOR VSD | TUBE END WELDED AT INLET/OUTLET END WITH SMALL BORE BUTT WELDS AT RETURN END | ASME VIII DIV 1, IS013706/API661 AND PED 97/23/E0 |
| OGN FOR APACHE NORTH SEA, FORTIES FIELD, NORTH SEA, UK | FORTIES ALPHA BRIDGE LINKED SATELLITE PLATFORM, 2012 | 1 X BAY (2 X BUNDLES & 2 X FANS PER BAY) FOR PRODUCTION COMPRESSOR AFTERCOOLER 1 X BAY (1 X BUNDLE & 2 X FANS PER BAY) FOR HP DEEP GAS LIFT COMPRESSOR AFTERCOOLER | 30MM SPLIT PLUGGED BOX SA240 316L 40MM SPLIT PLUGGED BOX SA240 316L | SA789 UNS31803 WITH EXTRUDED ALUMINIUM FIN | LOW NOISE 3353MM DIA, BELT DRIVEN C/W EEXDE IIB T4 ABB DRIVE SUITABLE FOR VSD | TUBE END WELDED & INCLUDED CABINET MOUNTED VSD'S, LADDERS AND WALKWAYS | ASME VIII DIV 1, ISO13706/API661 AND PED 97/23/EC |
| TATA STEELS, SCUNTHORPE, UK | BASIC OXYGEN STEELMAKING PLANT COOLING SYSTEM UPGRADE, 2012 | 7 X BAYS (2 X BUNDLES & 2 FANS PER BAY) FOR HP DEMINERALISED WATER COOLING | 30MM PLUGGED BOX SA516 GR 70 | SA179 WITH EXTRUDED ALUMINIUM FINS | 4000MM DIA , BELT DRIVEN C/W WEG DRIVESUITABLE FOR VSD | STAGGERED BUNDLE ELEVATIONS AND AIRSIDE MID BUNDLE CLEANING ACCESS DOORS | ASME VIII DIV 1, ISO13706/API661 AND PED 97/23/EC |
| FLUOR FOR PETROPLUS, CORYTON REFINERY, UK | NEW TAIL GAS UNIT, 2011 | 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR REGENERATOR OVERHEADS CONDENSER 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR LEAN MDEA COOLING 2 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR QUENCH WATER COOLING | 25MM PLUGGED BOX SA240 304L 25MM PLUGGED BOX SA516 GR 70 25MM PLUGGED BOX SA240 304L | SA213 TP304L EMBEDDED FINS SA179 WITH EMBEDDED FINS SA213 TP304L EMBEDDED FINS | 2438MM DIA, BELT DRIVEN C/W ABB EEX DE IIBT4 DRIVE SUITABLE FOR VSD | REDUCED LEGS FOR CLIENTS OWN STEELWORK, HEADER PROTECTION GUARDS, HAIL SCREENS AND CABINET MOUNTED VSD'S | ASME VIII DIV 1, ISO13706/API661, PED 97/23/EC AND GP'S |
| JACOBS ENGINEERING FOR INEOS CHEMICALS, GRANGEMOUTH REFINERY, UK | REBUILD, 2011 | 1 X BAY (1 X BUNDLE & 2 FANS) FOR SOUR WATER STRIPPER OVERHEADS CONDENSER | SB424 UNS8825 SPLIT COVER PLATE | SB163 UNS8825 WITH EXTRUDED ALUMINIUM FIN | 2438MM DAI, BELT DRIVEN C/W ABB EEXDE IIB T4 DRIVE SUITABL FOR VSD | TUBE END WELDED, E STEAM COIL FOR COLD START UP, LADDERS AND WALKWAYS | ASME VIII DIV 1, ISO13706/API661, PED 97/23/EC AND GP'S |
| ALBAMARI GROUP FOR REGIONAL AREA ELECTRICITY COMPANY, DUQM REGION SULTANATE OF OMAN | DUQM DGS COOLING UPGRADE, 2010 | 2 X BAYS (2 X BUNDLES & 5 FANS PER BAY) FOR CHARGE AIR & ENGINE JACKET COOLING 1 X BAYS (2 X BUNDLES & 5 FANS PER BAY) FOR VALVE CAGE & LUB OIL COOLING | SA516 GR70 REMOVABLE BONNET | | 1524MM DIA, DIRECT DRIVE WITH ABB SINGLE SPEED DRIVES | | ISO13706/API661 INTENT ONLY |
| FOSTER WHEELER ENERGY FOR EXXONMOBIL, SLAGEN REFINERY, NORWAY | NEW SOUR WATER STRIPPER, 2010 | 1 X BAY (1 X BUNDLE & 2 FANS) FOR SOUR WATER STRIPPER OVERHEADS CONDENSER | SA516 GR70 SPLIT PLUGGED BOX | SA179 WITH EXTRUDED ALUMINIUM FINS | 2543MM DIA, BELT DRIVEN C/W EEXDE IIB T4 DRIVE SUITABLE FOR VSD | TUBE END WELDED WITH MULTIPLE SPLIT BOXES, LADDERS, WALKWAYS & INSPECTION PLATFORM | ASME VIII DIV 1, ISO13706/API661, PED 97/23/EC ANI GP'S |
| CHEVRON, PEMBROKE REFINERY, UK | NEW SULPHUR RECOVERY UNIT, 2010 | 3 X BAYS (1 X BUNDLE & 1 X FAN PER BAY) FOR SURPLUS STEAM CONDENSERS | SA516 GR 60 COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FIN | 1880MM DIA, BELT DRIVEN ABB DRIVES SUITABLE FOR VSD | INCLUDED HEADER AND HAIL GUARDS | ASME VIII DIV 1, ISO13706/API661 AND PED 97/23/E0 |
| ALSTOM TRANSFORMERS & DISTRIBUTION FOR EDF ENERGY, CONFIDENTIAL | TRANSFORMER UPGRADES, 2009 | 4 X BAYS (1 X BUNDLE & 2 X FANS PER BAY) FOR TRANSFORMER OIL COOLING | SA516 GR 60 BONNET | SA179 WITH TENSION WOUND ALUMINIUM FIN | 1750MM DIA, DIRECT WEG DRIVE WITH INLET/OUTLET SILENCERS | | ISO13706/API661 INTENT & BEBS (T2 FOR OUTDOOR TRANSFORMER OIL COOLING |
| SHELL E&P, GABON, WEST AFRICA | TOUCAN GATHERING STATION, 2009 | 1 X BAY (1 X BUNDLE WITH DISCHARGE DUCT) FOR NATURAL DRAFT PROCESS CONDENSER | 25MM PLUGGED BOX SA240 TP316L | FINLESS SA213 TP316L | NOT APPLICABLE | LADDERS, WALKWAYS & 12M HIGH DUCT | ASME VIII DIV 1, ISO13706/API661 AND DEP'S |
| KEMIRA GROWHOW, INCE FERTILIZER PLANT, UK | AMMONIA NITRATE PLANT SHUTDOWN, 2008 | 5 X BAYS (2 X BUNDLES & 2 X FANS PER BAY) FOR AMMONIA NITRATE STREAM CONDENSERS | 20MM PLUGGED BOX SA240304L | SA213 TP304L WITH TENSION WOUND ALUMINIUM FINS | H LOW NOISE 3353MM DIA, BELT DRIVEN C/W EEXDE IIB T4 ABB DRIVE | TUBE END WELDED SLOPED BUNDLES WITH NON-CONDENSIBLE DESIGN CONTENT | ASME VIII DIV 1, ISO13706/API661 AND PED 97/23/E0 |
| ATLAS ENGINEERING FOR APACHE NORTH SEA, FORTIES FIELD, NORTH SEA, UK | ALPHA & DELTA DEEP GAS LIFT, 2008 | 2 X BAYS (1 X BUNDLE & 2 X FANS PER BAY) FOR HP COMPRESSOR AFTERCOOLERS | 40MM THICK PLUGGED BOX SA516 GR 60 | SA179 WITH EXTRUDED ALUMINIUM FINS | LOW NOISE 2543MM DIA, BELT DRIVEN C/W EEXDE IIB T4 ABB DRIVE | TUBE END WELDED WITH MULTIPLE SPLIT BOXES | ASME VIII DIV 1, ISO13706/API661 AND PED 97/23/EC |



Air Cooled Heat Exchanger Experience



| CLIENT & LOCATION | EVENT | QUANTITY & DESCRIPTION | HEADER TYPE & MOC | TUBE TYPE & MOC | CODE & GUIDES |
|---|---------------------------------|--|--|--|--|
| NORTH REFINERIES COMPANY, BAIJI, IRAQ | 2014 T&I PREPARATION | 42 X OVERHEADS CONDENSER BUNDLES | 30MM THICK SA516 GR 60 PLUGGED BOX | SA179 WITH EXTRUDED ALUMINIUM FIN | ASME VIII DIV 1 & IS013706/API661 |
| CONOCOPHILLIPS, TEESIDE, UK | 2014 SITE LIFE EXTENSION | 32 X PROPANE REFRIGERANT CONDENSER BUNDLES | 30MM THICK SA516 GR 60 PLUGGED BOX | SA179 WITH EXTRUDED ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661 & PED 97/23/EC |
| FOTAL E&P, IMMINGHAM, UK | 2013 T&I PREPARATION | 16 X OVERHEADS CONDENSER BUNDLES | SA516 GR 60 COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FINS & FULL LENGTH SB622 N10276 LINERS | ASME VIII DIV 1, IS013706/API661 & PED 97/23/EC |
| KUWAIT PETROLEUM, ROTTERDAM, NETHERLANDS | 2013 T&I PREPARATION | 12 X DEHEXANIZER CONDENSER BUNDLES | SA516 GR 70 PLUGGED BOX CONVERTED TO COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FINS | ASME VIII DIV 1, IS013706/API661 & PED 97/23/EC |
| JACOBS FOR INEOS, GRANGEMOUTH, UK | 2009 & 2014 T&I PREPARATION | 8 X HP REACTOR EFFLUENT CONDENSER BUNDLES | SB163 UNS8825 PIPE MANIFOLD | SB163 UNS8825 WITH EXTRUDED ALUMINIUM FINS | ASME VIII DIV 1, IS013706/API661 & PED 97/23/EC |
| CHEVRON, PEMBROKE, UK | 2011 & 2014 T&I PREPARATIONS | 12 X SPLITTER OVERHEAD CONDENSER BUNDLES | 40MM THICK HIC RESISTANT SA516 GR 60 COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661 & PED 97/23/EC |
| CONOCOPHILLIPS, FEESIDE, UK | 2012 MAINTENANCE | 2 X SURPLUS STEAM DUMP CONDENSERS | 20MM THICK SA240 TP304L PLUGGED BOX | SA213 TP304L WITH TENSION WOUND ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661, PED 97/23/EC & DEP'S |
| ESSAR OIL, STANLOW, UK | 2013 SHOP SHUTDOWN | 3 X TEMPERATE WATER COOLER BUNDLES | 40MM THICK SA516 GR 60 COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661, PED 97/23/EC |
| AMEC FOR PETROPLUS, CORYTON, UK | 2009 TAR | 14 X MAIN COLUMN A FRAME CONDENSER BUNDLES | 40MM THICK SA516 GR 60 BONNET | SA179 WITH EMBEDDED ALUMINIUM FIN & ALX6N TUBE END INSERTS | ASME VIII DIV 1, IS013706/API661, PED 97/23/EC & GP'S |
| MURCO, MILFORD HAVEN, UK | 2010 ALKY UNIT SHUTDOWN | 2 X PROPOAN & ISOBUTANE CONDENSER BUNDLES | 50MM THICK SA516 GR 70 COVER PLATE | SA179 WITH EMBEDDED ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661, PED 97/23/EC |
| FOSTER WHEELER FOR SABIC, TEESIDE, UK | 2009 AROMATICS TURNAROUND | 4 X XYLENE RUNDOWN COOLER BUNDLES | 30MM THICK SA516 GR 60 PLUGGED BOX | SA179 WITH EMBEDDED ALUMINIUM FIN | ASME VIII DIV 1, IS013706/API661, PED 97/23/EC & DEP'S |
| APARDIS MANAGE, BELGIUM | COOLING SYSTEM UPGRADE | 1 X WATER COOLER BUNDLE | 25MM THICK SA516 GR 60 PLUGGED BOX | SA179 WITH EMBEDDED ALUMINIUM FIN | ASME VIII DIV 1, ISO13706/API661 & PED 97/23/EC |
| PETROFAC UTILITIES, UK | GAS PLANT T/A | 2 X STABILISED GASOLINE COOLER BUNDLES | 24MM THICK SA240 TP304L PLUGGED BOX | SA213 TP304L WITH EXTRUDED ALUMINIUM FINS | ASME VIII DIV 1, ISO13706/API661 & PED 97/23/EC |



Shell & Tube Heat Exchangers Complete Units













Therco can draw on vast experience in a multitude of metallurgies, size and TEMA types of process heat exchangers and condensers; right through from first pass design routines through to final testing, certification and shipment, Therco excels.

As part of the companies master mission statement we constantly aspire for exceptional customer service. This starts right at the point of raw material receipt where our well oiled QA machine rolls into action before forgings and plates are released into our state of the art machine shop. With dynamic shift patterns these raw materials are quickly turned into tube sheets, baffles and girth flanges before following the production path into either the bundling or fabrication shop.

After fabrication, NDE, PWHT, bundle building etc all components are brought together in our comprehensive assembly and test facility for the final stages of construction and testing.



A HIGH PRESSURE REACTOR INTERCOOLER AT OVER

20_m LONG

was recently constructed at our Sheffield facility, the largest built there in recent years. Now, with a finished dry weight of **96,240kgs**, Therco is constructing its heaviest piece on record. The **Refineries Power Train Recovery Condenser** contains over

7,000 x 3/4 14BWG TUBES

Shell & Tube Heat Exchanger Experience

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| CLIENT & LOCATION | EVENT | QUANTITY & DESCRIPTION (TUBE'S PER SHELL) | TEMA SIZE & TYPE | MOC TUBESIDE | MOC SHELLSIDE | CODES & GUIDES | WEIGHT (KG's EACH) |
|--|--|--|--|--|---|---|--|
| ESSAR OIL UK, STANLOW REFINERY, UK | SHELL HIGHER OLEFINS PLANT SHUTDOWN, 2013 | 1 X POWER RECOVERY TRAIN CONDENSER (7,010) 1 X WET GAS COMPRESSOR CONDENSER (3,586) 1 X LCO REBOILER (1,180) 2 X TEMPERED WATER COOLERS (1,464 EACH) 2 X TEMPERED WATER COOLERS (1,275 EACH) | 2858-8535 NEN 2095-7315 NEN 1370-6096 BES 1143-7315 BEM'S 1070-7315 AEM'S | SA179 SA179 SA268 TP410S SA179 SA179 | SA-516 GR 60 SA-516 GR 60 SA-516 GR 60 SA-516 GR 60 SA-516 GR 60 | CODES & GUIDES PD5500, TEMA 'R', API660, PED 97/23/EC & DEP'S | 96,240 62,358 23,022 16,300 13,735 |
| PETROFAC OFFSHORE ENGINEERING & OPERATIONS FOR ITHACA ENERGY, STELLA FIELD, NORTH SEA UK | GREATER STELLA AREA DEVELOPMENT FPSO REFURBISHMENT, 2013 | 1 X STELLA INLET HEATER (258) 1 X STABILISED OIL HEATER (456) 1 X HURRICANE INLET HEATER (224 U'S) 1 X OFFGAS COMPRESSOR SUCTION COOLER (207 U'S) 1 X START UP FUEL GAS COOLER (108 U'S) 1 X FUEL GAS HEATER (26 U'S) 1 X HEATING MEDIUM DUMP COOLER (66 U'S) 2 X EXPORT GAS COMPRESSOR AFTERCOOLERS (268 U'S) | 800-2700 AES 800-5000 AES 780-3300 BEU 800-5000 BEU 482-3000 BEU 204-1600 BEU 387-2400 AEU 760-3750 BEU'S | SA789 UNS32750 SA213 TP316L SA789 UNS32750 SA213 TP316L SA213 TP316L SA334 GR 6 SB338 GR 2 SB338 GR 2 | SA516 GR 70 SA516 GR 70 | PD5500, TEMA 'R', API660 & PED 97/23/EC | 6,493 7,931 5,870 6,820 2,177 501 1,777 4,450 |
| KUWAIT NATIONAL PETROLEUM COMPANY, MINA ABDULLAH REFINERY, KUWAIT | | 1 X FRACTIONATOR/CRUDE EXCHANGER (1,226) | 1488-6096 AES | SA213 T5 | SA-516 GR70 | ASME VIII DIV 1, TEMA 'R', API660 & DEP'S | 24,850 |
| TECHNICAS REUNIDAS FOR SABIC IP, CARTAGENA, SPAIN | LEXAN PLANT UPGRADE, 2013 | 1 X MEOH/DMC RUNDOWN COOLER (101 U'S) | 505-4500 BEU | SA213 TP316L | SA240 316L | ASME VIII DIV 1, TEMA 'R', API660 & PED 97/23/EC | 2,140 |
| OGN FOR APACHE NORTH SEA, FORTIES FIELD, NORTH SEA UK | FORTIES ALPHA BRIDGE LINKED SATELLITE PLATFORM, 2012 | 1 X GAS COMPRESSOR AFTERCOOLER (900) | 995-4225 AES | SA789 UNS32750 NACE MRO175 | SA240 UNS31803 NACE MRO175 | ASME VIII DIV 1, TEMA 'R', API660 & PED 97/23/EC | 11,640 |
| FOSTER WHEELER ENERGY FOR SABIC UK PETROCHEMICALS, WILTON INTERNATIONAL, UK | OLEFINS 6 PLANNED MAINTENANCE, 2012 | 6 X HP WATER STRIPPER REBOILERS (3,517 EACH) | 2032-4877 AEL'S | SA179 | SA516 GR 70 | PD5500, TEMA 'R', API660, PED 97/23/EC & DEP'S | 40,700 |
| ESSAR OIL UK, STANLOW REFINERY, UK | SHELL HIGHER OLEFINS PLANT SHUTDOWN, 2012 | 1 X OLIGOMERISATION REACTOR INTERCOOLER (365) 1 X HP COLUMN OVERHEAD CONDENSER (687 U'S) 1 X LE STRIPPER REBOILER (1946) 1 X COLUMN CONDENSER (858) 2 X HEAVY RECYCLE VENT CONDENSERS (236 U'S EACH) 1 X FLASH VAPOUR COOLER (98 U'S) 4 X RECYCLE PRODUCT COOLERS (30) | 965-18296 BEM 1500-6096 BEU 1524-4873 BEM 965-3658 BJM 618-3658 BJS'S 429-6100 BEU 204-3658 BEM'S | SA179 | SA-516 GR 60 | PD5500, TEMA 'R', API660, PED 97/23/EC & DEP'S | 39,165 16,075 28,870 6,170 2,825 2,980 538 |
| JACOBS ENGINEERING FOR INEOS CHEMICALS, GRANGEMOUTH REFINERY, UK | NEW TAIL GAS TREATING UNIT, 2012 | 1 X SCOT REHEATER (226) 1 X REGENERATOR RE-BOILER (234) 1 X REGENERATOR OVERHEAD CONDENSER (76 U'S) | 1050-3658 BEM 700-3058 BET 400-4267 BEM | SA213 T12 SA213 TP321 NACE SA213 TP321 NACE | SA516 GR65 (HIC RESISTANT) | PD5500, TEMA 'R', API660, PED 97/23/EC & GP'S | 14,985 6,540 3,252 |
| BUHLER, SOREPLA, FRANCE | R-PET PLANT NEW BUILD, 2011 | 2 X BLOWER AFTER COOLERS (16 U'S) 2 X ECONOMISERS (295) 2 X PROCESS GAS COOLERS (40 U'S) | 219-2900 BEU'S 609-2900 BEM'S 406-3500 BEU'S | SA179 SA213 T11 SA179 | SA106 GR B SA387 GR 11 SA516 GR 70 | ASME VIII DIV 1, TEMA 'R' & PED 97/23/EC | 619 3,628 1,597 |
| BIH FOR PETROBRAS, PAULINIA REFINERY, BRAZIL | CRUDE HEATER PROJECT, 2011 | 3 X FUEL GAS START UP HEATERS (62 U'S) | 550-2428 BEU | SA213 TP316L LOW FINNED | SA312 TP316L | ASME VIII DIV 1 ('U' STAMPED), TEMA 'R' & API660 | 1,108 |
| AMEC FOR PETROPLUS REFINING & MARKETING, CORYTON REFINERY, UK | TURNAROUND PREPARATORY WORKS, 2011 | 1 X VACUUM TOWER PRECONDENSER (2,170) | 1720-6075 BEM | SB338 GR 12 | SA516 GR70 (HIC RESISTANT) | ASME VIII DIV 1, TEMA 'R', API660 & GP'S | 25,168 |
| CHINA LIGHT & POWER, CASTLE A&B POWERSTATIONS CASTLE A&B POWERSTATIONS, HONG KONG | TRANSFORMER RE-BUILD, 2010 | 36 X TRANSFORMER OIL COOLERS (458) | 406-2502 AEW | SB111 C68700 | GLASS FLAKE LINED CAST IRON | SERCK PROPRIETARY STANDARDS | 2,718 |
| FOSTER WHEELER ENERGY FOR EXXONMOBIL, FAWLEY REFINERY, UK | HYDROFINER SHUTDOWN, 2010 | 2 X DE-ETHANIZER RE-BOILER (925 U'S) | 1357-6096 BJU | SA179 | SA-516-60 | ASME VIII DIV 1, TEMA 'R', API660 & PED 97/23/EC | 33,087 |



In total over £3million of project spend was successfully managed within a reduced timescale by overcoming TQ's, delays and third party queries through a dynamic, diligent and proactive approach. Therco has set a high standard and continues to raise the bar with new machinery, premises, accreditations and continued training – all aimed at meeting its clients' needs. Therco's customer focus and commitment to deliver to cost, schedule and specification will, once again, bring us together on future projects.

Roy Dobson ESS Technical Engineer, SABIC Projects Group Manufacture of replacement tube bundles for all types of TEMA type Heat Exchangers remains a core competence for Therco, exemplified by the bundles shown here. Each of these particular bundles (12 in total) for AES type HP GAS Coolers contained 2105 x low finned duplex tubes welded and expanded into explosively clad tube sheets. As the experience lists on the following pages shows, the business is equally adept at handling contracts for even larger condensers and reboilers alongside much smaller oil and water coolers for compressor and engine cooling applications alike.

Shell & Tube Heat Exchanger Experience

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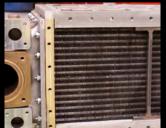
| CLIENT & LOCATION | EVENT | QUANTITY & DESCRIPTION (TUBE'S PER SHELL) | TEMA SIZE & TYPE | TUBE & TUBESHEET MOC | FEATURES | CODES & GUIDES | WEIGHT (KG's EACH) |
|--|---|--|---|--|--|--------------------------------------|-------------------------------------|
| TOTAL EXPLORATION & PRODUCTION, LINDSEY OIL REFINERY, UK | T&I PREPARATION, 2013 | 1 X BUNDLE FOR REACTOR FEED EFFLUENT EXCHANGER (1,108 U'S) 1 X BUNDLE FOR REACTOR FEED EFFLUENT EXCHANGER (1,148 U'S) 1 X BUNDLE FOR RESIDUE COOLER (976) 1 X BUNDLE FOR PLATFORMING FEED EXCHANGER 9438 U'S) | | SB163 UNS8825 SA213 TP321 SA179 & SA266 SA199 T11 | EXPANDED INTO 200MM TUBESHEET TUBE END WELDED SUPPLIED WITH CHANNEL & COVER SUPPLIED WITH FLOATING HEAD | ASME VII DIV 1 & TEMA 'R' | 16,440 17,120 8,240 13,300 |
| MINISTRY OF OIL, NRC, BAIJI, IRAQ | COMBINED FEED EXCHANGER UPGRADE, 2013 | 1 X BUNDLE FOR COMBINED FEED EFFLUENT EXCHANGER (2,225) | 1300-15000CET | SA199 T11 & SA182 F11 | SUPPLIED WITH INTEGRAL TOP CHANNEL AND LOWER CHANNEL WITH TEST RINGS FOR SHOP TEST BEFORE DESPATCH | ASME VII DIV 1 & TEMA 'R' | 39,000 |
| SABIC UK PETROCHEMICALS, WILTON INTERNATIONAL, UK | OLEFINS 6 SHUTDOWN PREPARATION, 2013 | 4 X BUNDLES FOR HIGH PRESSURE GAS AFTERCOOLERS (1,480) 2 X BUNDLES FOR PROPYLENE CONDENSERS (3,158) 2 X BUNDLES FOR VLP STEAM GENERATORS (2,080) | 1482-7315 AES'S 2959-6096 BEM'S 1369-7315 AKT'S | SA179 & SA266 SB111 & SB171 SA179 & SA266 | TUBESIDE SAEKAPHEN LINED TUBESHEETS EXPLOSIVELY CLAD LOW FINNED TUBE | PD5500, TEMA 'R' & DEP'S | 14,880 26,450 17,895 |
| MURCO PETROLEUM, MILFORD HAVEN REFINERY, UK | CRUDE DISTILLATION IMPROVEMENTS, 2013 | 2 X BUNDLES FOR FRESH CRUDE/OVERHEADS EXCHANGERS (721 U'S) | 987-6096 BEU'S | SA179 & SA266 | ORIGINAL 4 PASS AES'S CONVERTED TO 2 PASS BEU'S WITH INCREASED DUTY | ASME VII DIV 1 & TEMA 'R' | 14,880 |
| ESSAR OIL, STANLOW REFINERY, UK | SHELL HIGHER OLEFINS PLANT SHUTDOWN, 2012 | 1 X BUNDLE FOR MAIN COLUMN OVERHEADS CONDENSER (241 U'S) 1 X BUNDLE FOR DEPROPANIZER OVERHEADS CONDENSER (880) 1 X BUNDLE FOR RECYCLE COLUMN REBOILER (530) | | SA179 & SA266 SB111 & SB171 SA1979 & SA105N | STAB IN BUNDLE ALL BRASS MATERIALS INCL THICK WALL BELLOWS | PD5500, TEMA 'R' & DEP'S | 3,275 4,850 3,930 |
| MAN DIESEL & TURBO, CONFIDENTIAL, AUSTRALIA | MOD ENGINE UPGRADE, 2012 | 8 X LUB OIL COOLERS | 400-2500 AES | SB111 & SB171 | PRODUCED TO SERIAL NUMBER DATA ONLY | SERCK STANDARDS | 420 |
| APACHE NORTH SEA, FORTIES FIELD NORTH SEA, UK | DELTA PLATFORM MAINTENANCE, 2012 | 1 X BUNDLE FOR GAS COMPRESSOR AFTERCOOLER (974) | 1016-6096 AES | SA789 UNS31803 & SA240 UNS31803 | SA240 UNS31803 NACE MRO175 | ASME VIII DIV 1, & TEMA 'R' | 6,205 |
| FOSTER WHEELER ENERGY FOR SABIC UK PETROCHEMICALS, WILTON INTERNATIONAL, UK | OLEFINS 6 PLANNED MAINTENANCE, 2012 | 4 X BUNDLES FOR VLP STEAM GENERATORS (2,080) | 1369-7315 AKT'S | SA179 & SA266 | SCOPE INCLUDED FLOATING HEADS AND TEST HEADS | PD5500, TEMA 'R', & DEP'S | 17,895 |
| VALERO REFINING, PEMBROKE REFINERY, UK | T&I PREPARATION, 2012 | 2 X BUNDLES FOR RERUN TOWER FEED PREHEATERS (537 | 730-6090 AES'S | SA213 T5 & SA266 | SUPPLIED WITH NEW CHANNELS & FLOATING HEADS | ASME VII DIV 1, TEMA 'R' & GEMS | 3,380 |
| GUYANA LIGHT AND POWER, POWERSTATION, GUYANA | TRANSFORMER UPGRADE, 2011 | 6 X TRANSFORMER OIL COOLER BUNDLES (380) | 660-3880 AEL'S | SB111 & SB171 | INCLUDED HOT OIL TESTING USING BESPOKE TEST SHELLS AND FLUSHING TO A CLEANLINESS LEVEL OF 25 MICRONS | SERCK STANDARDS | 448 |
| PETROPLUS REFINING & MARKETING, CORYTON REFINERY, UK | TURNAROUND PREPARATORY WORKS, 2011 | 1 X BUNDLE FOR 1ST STAGE TOWER EJECTOR CONDENSER (1,285) 1 X BUNDLE FOR 2ND STAGE TOWER EJECTOR CONDENSER (400) 1 X BUNDLE FOR 3RD STAGE TOWER EJECTOR CONDENSER (210) | 1092-7315 BEM 590-4110 BEM 438-3110 BEM | SB338 GR 2 AND HIC RESISTANT SA516 GR 70 | TUBE END WELDED INTO EXPLOSIVE TI CLADDING WITH INCREASED CA IN SHELL | ASME VIII DIV 1, TEMA 'R' & GP'S | 15,101 4,152 2,854 |
| MURCO PETROLEUM, MILFORD HAVEN REFINERY, UK | ALKALATION UNIT SHUT- DOWN PREPARATION, 2011 | 25 X BUNDLES FOR VARIOUS EXCHANGERS & CONDENSERS | VARIOUS BEM'S, BEU'S & AES'S | VARIOUS | | TEMA 'R' | > 100,000 TOTAL |
| EXXONMOBIL, FOS EN MUR REFINERY, FRANCE | TURNAROUND PRE- PARATORY WORKS, 2011 | 8 X BUNDLES ON VARIOUS SIZE AND TYPES | BEU'S & AES'S | SA179 & SA266 | | ASME VIII DIV 1, TEMA 'R' & CODAP | > 30,000 TOTAL |
| FOSTER WHEELER ENERGY FOR SABIC UK, PETROCHEMICALS - WILTON INTERNATIONAL, UK | | 6 X BUNDLES FOR HIGH PRESSURE GAS AFTERCOOLERS (2,150) | | SA789 UNS31803 & SA240 UNS31803 | LOW FINNED TUBE WELDED & EXPANDED INTO EXPLOSIVELY CLAD TUBE SHEETS | PD5500, TEMA 'R' & DEP'S | 14,880 |
| TALISMAN ENERGY, PIPER FIELD NORTH SEA, UK | BRAVO PLATFORM SPARES, 2010 | 2 X BUNDLES FOR HIGH PRESSURE GAS COOLERS (252 U'S) | 755-6096 BEU | SB338 GR 12 & SB381 GR F3 | SUPPLIED WITH BESPOKE TEST EQUIPMENT AND LONG TERM STORAGE SHELL | ASME VIII DIV 1, & TEMA 'R' | 6,440 |
| ROLLS ROYCE, CONFIDENTIAL, NORWAY | LUB OIL SYSTEM UPGRADE, 2010 | 8 X BUNDLES FOR LUB OIL COOLING SYSTEM | VARIOUS AES'S | SB111 & SB171 | PRODUCED TO SERIAL NUMBER DATA ONLY AND TESTED WITH STOCK TEST SHELL | SERCK STANDARDS | 380 |

Extended Surface Heat Exchangers

From conventional free standing ribbon wound transformer oil coolers through to engine mounted charge air coolers and duct mounted air heaters, Therco's flexible approach to manufacturing and customer service shines through in this diverse range of products.

At its core you'll find our Serck products where pioneering technology developed by Serck in the 1970's lives on today. Replacement Charge Air Coolers built to the highest of industry standards and for the harshest of environments, continue to be built to serial number data only by Therco. Furthermore, the unique sectional radiator (also originally designed by Serck) for direct oil, water and air cooling lives on in power plants around the world. Having acquired, restored and maintained all the relevant tooling, Therco enjoys regular revenue for replacement sections for this equipment. Again, direct interchange ability plays a crucial part in the users 'replace vs. repair' considerations.

In addition to this largely aftermarket base business, Therco has its own evolving OE product stream. Duct mounted Air Heaters for example are produced in a variety of constructions for use with an array of heating media from steam or hot water through to thermal heating oil. And, whilst lower in volume, bespoke extended surface shell and tube exchangers in a variety of mainly marine applications (for example heavy fuel oil heating) provide further balance to this diverse product line.









Extended Surface Heat Exchanger Experience

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| CLIENT & LOCATION | EVENT | QUANTITY & DESCRIPTION | TYPE & MOC | KEY FEATURES | CODES & GUIDES |
|---|---|--|--|--|--------------------------------|
| BABCOCK ENERGY, USA | DRAX POWER PHOENIX WASTE TO ENERGY PROJECT 2013 | 1 X PAIR OF DUCT MOUNTED PA COOLER BUNDLES | SA179 SERPENTINE TUBES WITH ALUMINIUM EMBEDDED HIGH FIN | CRITICALY LOW AIRSIDE PRESSURE DROP | PD5500 & PED 97/23/EC |
| SRI LANKAN RAILWAYS | LOCO OVERHAUL PROJECT 2013 | 126 X ENGINE COOLING RADIATOR SECTIONS | SB111 C68700 ELLIPTICAL TUBE WITH COPPER FIN & CAST BRASS HEADERS | INLET/OULLET CENTRES AND WIDTH CONTROL CRUCIAL FOR INTERCHANGABILITY | SERCK PROPRIETARY |
| CATERPILLAR, USA | PRODUCT FIELD SUPPORT | 18 X ENGINE MOUNTED CHARGE AIR COOLERS | SB395 C71500 TUBE WITH COPPER PLATE FIN | TINNED PLATE FIN SURFACE TO CAT OE STANDARDS | SERCK PROPRIETARY |
| TOTAL E&P, UK | NEW UTILITY COOLING WATER SYSTEM | 2 X VERTICALLY MOUNTED AIR BALST WATER COOLERS | SA179 WITH TENSION WOULD ALUMIINIUM FINS | SUPPLIED WITHOUT FANS FOR CLIENT TO RE-USE EXISITNG AT SITE | ASME VIII DIV 1 & PED 97/23/EC |
| MAN DIESEL & TURBO, AUSTRALIA | XPT LOCO OVERAL PROJECT 2012 | 8 X ROOF MOUNTED ENGINE COOLING PANELS | CONFIDENTAIL GRADE OF ALUMINIUM, VACCUM BRAZED PLATE & BAR | EXTRA LIGHT CONSTRUCTION WITH LOW AIR SIDE PRESSURE DROP, BUILT TO OE STANDARDS | SERCK PROPRIETARY |
| BOC, UK | DEMAG COMPRESSOR UPGRADE 2011 | 3 X INTERCOOLER BUNDLES WITH TEST JACKET & HEADS | SB395 C71500 TUBE WITH COPPER PLATE FIN | REDESIGN OF ELLIPTICAL TUBED ORIGIANLS TO INCLUDE ALL THROUGH EXPANDED PLATE FIN BLOCK | ASME VII DIV 1 & PED 97/23/EC |
| ASLTOM POWER, UK | ACTUATOR REFIRBISHMENT 2011 | 20 X UNITISED ACTUATOR OIL COOLER | SB395 C71500 TUBE WITH COPPER WIRE WOUND FINS | TANK MOUNTED FOR ANTURAL CONVECTION COOLING | SERCK PROPRIETARY |
| BUHLER, SWITZERLAND (FOR UK JOB SITE) | DRIER AIR HEATER REPALCMENTS, 2011 | 4 X IN LINE THERMAL OIL FIRED AIR HEATERS | SA213 TP304 PLAIN (UN FINNED) U TUBES | HIGH FOULING SERVICE MADE TO CLIENTS DESIGN | ASME VII DIV 1 & PED 97/23/EC |
| BUHLER, SWITZERLAND | PROCESS AIR HEATER REPALCMENTS, 2011 | 1 X IN LINE THERMAL OIL FIRED AIR HEATERS | SA213 TP304 PLAIN (UN FINNED) U TUBES | TUBE END WEDLED WITH WELDED BONNET HEADERS | AD MERKBLATT & PED 97/23/EC |
| MAN DIESEL & TURBO (FOR WORLDWIDE LOCATIONS) | MBS, PAXMAN & RUSTON ENGINE REFITS | 200 + X ENGINE MOUNTED CHARGE AIR COOLERS | VARIOUS | DIRECTLY INTERCHANGEABLE WITH ORIGIANL EQUIPMENT, MADE FROM SERIAL NUMBER DATA ONLY | SERCK PROPRIETARY |
| BRITISH ENERGY, UK | TURBINE SHOTDOWN PREPARATION, 2010 | 6 X HYDROGEN COOLERS | SB111 C68700 TUBE WITH COPPER WIRE WOUND FIN | HIGH STATE OF CLEANLINESS REQUIRED FOR HYDROGEN SERVICE | SERCK PROPRIETARY |
| PROCTOR & GAMBLE, UK | PRODUCT DRYING PLANT UPGRADE, 2010 | 4 X DUCT MOUNTED STEAM/AIR HEATERS | SA179 WITH EMBEDDED ALUMINIUM FINS & SA106B PIPE HEADERS | PRE DRILLED HEAVY DUTY CASEWORK TO FACILIATE MINIMUM DOWN TIME AT SITE | PED 97/23/EC |
| WARTSILLA, (FOR WORLDWIDE LOCATIONS) | DIESEL ENGINE REFITS | 200 + X ENGINE MOUNTED CHARGE AIR COOLERS | VARIOUS | DIRECTLY INTERCHANGEABLE WITH ORIGIANL EQUIPMENT, MADE FROM SERIAL NUMBER DATA ONLY | SERCK PROPRIETARY |
| CONFIDENTIAL, INDIA | SHIPS FUEL SYSTEM UPGRADES 2010 | 4 X STEAM FED HEAVY FUEL OIL HEATERS (S&T) | SB395 C71500 TUBE WITH COPPER PLATE FIN | DIRECTLY INTERCHANGEABLE WITH ORIGINAL EQUIPMENT, MADE FROM SERIAL NUMBER DATA ONLY | SERCK PROPRIETARY |
| SPRINGFIELD FUELS, UK | HVAC REPAIRS, 2010 | 4 X DOCUT MOUNTED AIR PRE-HEATERS | SA213 TP304L FINLESS TUBES INTO PIPE HEADERS | SENSITIVE DUTY WITH CLEANLINESS A PRIORITY | PD5500 & PED 97/23/EC |

Accreditations, Approvals & Clients





LRQA Health & Safety

Safety first forms a core element of Therco's corporate mission statement underpinned by our ISO18001 accreditation.



LRQA Quality Assurance

Keeping up to date with our Lloyds ISO9001 accreditation remains a strategic imperative for Therco.



LRQA Environmental

However small, we should all take our environmental responsibilities seriously, our ISO14001 system helps us do so.



Sabic

Therco is rightly proud of its preferred supplier status with such an inspirational business as SABIC.



Nuclear Sector Civil

After many months of supply chain development Therco is ready to support RR as the New Build program gains momentum.



Nuclear Sector Submarines

Further evidence of a robust Quality Management System at Therco.



KNPC

Not many of our clients offer prequalification certificates, we're proud of this one though.



Asme U Stamp

Using Lloyds as our Authorized Inspector under this ASME U stamp approval aids a seamless inspection process.



National Board NB Stamp

Registration with the National Board of Boiler and Pressure Vessels Inspectors is mandatory in certain markets.



Achilles UVDB

A PowerGen strategic imperative with higher scores than all suppliers during QHS&E Audits.



Achilles JQS

Building on success on the UKCS, this approval positions Therco to support the Norwegian sector too.



FPAL

Now in its 6th year of subscription Therco has also completed an ARQ on FPAL.



Aker Solutions

Therco achieved a Grade A status during prequalification for this innovative target.



Alstom Grid

As the certificate reveals Therco is a Grade A rated supplier at Alstom GRID.



ConocoPhillips

A Master Purchase Agreement with CP's Upstream Operations helps cement the strongest of customer relationships.



Essar

One of the world's fastest growing independent energy companies whom Therco is delighted to serve.



Drax

Now in its 10th year (with Serck & Therco) our Term Contract here remains successfully operational.



Babcock

Complimentary close out comments concluded an extensive audit by the US based Energy giants QA team.



MoD

Regular supply of genuine replacement Serck coolers & spares under a term contract with the MOD continues.



Apache North Sea

Therco is proud of its Master Purchase Agreement with one of the North Sea's most proactive exploration organizations.



Valero Refining

An MPSA here aids a seamless process from purchase to installation with one of Therco's largest clients.



Murco

One of Thercos longest standing clients where the relationship at all levels remains as strong as ever.



ExxonMobil

With our exchangers installed at EM sites in France, Norway & the UK, pursuit of the upstream business here remains a strategic imperative.



KOC

Another win win supplier – customer relationship is blossoming with this state owned organization where Therco is pre-qualified.



China Light and Power

Castle A & B PowerStation's in Hong Kong have many new Therco and many old Serck coolers of different sizes & duties.



Petrofac

Therco is delighted to be working with this business around the world on some fascinating projects & prospects.



NRC

Continuing supply to NRC with highly engineered products fit for long term service in the hot ME climate features in Therco's AOP's.



Caterpillar

Therco continues to supply Serck coolers, including some of the longest charge air coolers in service, to the US giant distribution centre.



AMEC

With both companies overlapping numerous markets, Therco remains keen as ever to build on its success stories here.



Total

Therco remains as keen as ever to support the French Oil Giants activities up & down stream.



Ineos

Repeat orders for HP exchangers with a criticality rating of 1 underpins this businesses faith in Therco.



BP

The Chemicals arm of one of the largest companies in the world has been a client of Therco's for many years.



Foster Wheeler Energy

Therco has a strong relationship with many sites where this energy giant has resident engineers.



MAN

One of Serck's largest clients of yesteryear continues to purchase a regular stream of replacement Serck equipment from Therco.



Buhler

A sophisticated business where Thercos pedantic attention to detail engenders a regular stream of orders.



Heesco

Prequalification here will help facilitate Thercos continuing growth in the Middle East.

Testimonials

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I find Therco to be a progressive and reactive organization with clear and well defined management processes and procedures.

Jack Lawless

Procurement Specialist, INEOS Chemicals

The bundle components and air coolers were of the usual high quality, thank you again for an excellent service.

Glen Horner

Project Engineer, TOTAL Refining & Marketing

I appreciate being able to discuss problems with people who can appreciate the urgency that is required in the Power Generation industry.

Alan Taylor

Mechanical Engineer, EDF Energy

The huge success of this alloy 825 HP effluent condenser project cannot be overstated and is testimony to Therco's drive and commitment to delivering premium quality products on time.

Peter Doherty

Project Manager, Jacobs Engineering

Testimonials

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The content and presentation of your manufacturer's data dossier was of a very high standard.

Tom Rooke

Project Inspector, Chevron

The businesses response to this fast track requirement is much appreciated and helps cement the long term, mutually beneficial relationship between SABIC and Therco.

Stephen Heath

Procurement Manager, SABIC

Therco has been tremendous over the years and CAT appreciates all you efforts in providing high quality Serck products in such a timely fashion.

Jogesh Kumar

Procurement Officer, Caterpillar Inc

Once again, can I extend my thanks for, and appreciation of your professional approach to all aspects of our DGL Aftercooler Project.

Ed Harper

Project Engineer, Apache North Sea

We see Therco as a responsive, progressive and competitive business capable of delivering quality products.

Gavin Allbones

Procurement Specialist, BP Chemicals





